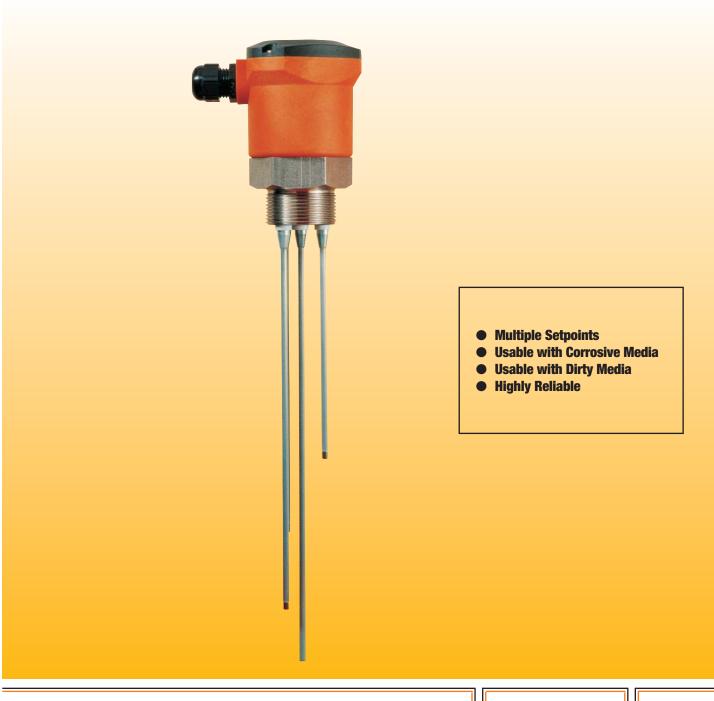
NE CONDUCTIVE LEVEL SWITCH



Flow
Pressure
Level
Temperature
measurement
monitoring
control





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Model: NE



Kobold's NE conductive level switch can be used to monitor the level of weakly to strongly conductive liquids. The device works through measurement of the electrical resistance between a sensing electrode and a reference electrode. This simple design incorporates no moving parts and makes this device especially suitable for difficult applications, such as monitoring the level of low density liquids, high viscosity liquids, or liquids containing large quantities of suspended particulates.

The basic NE comes with either one or two electrodes, depending on whether the user has selected to use the container walls (for conductive containers only) as the reference electrode or has opted to obtain a second immersed electrode to serve as a reference. in this configuration, the user may monitor a single level setpoint. Up to six (6) conductive electrodes may be mounted on each NE, making a total of six setpoints possible.

Description

A complete NE level switch system consists of a reference electrode, a sensing (control) electrode and a relay/power supply.

Reference Electrode

An electrically conductive container well may be used as the reference electrode. If the container is made of a non-conductive material, such as plastic, ceramic, or concrete, for example, then an additional electrode is required to act as ground.

Control Electrodes

One electrode is required per switching point. Electrode length depends on the position of the desired switching point. To avoid electrical bridging, the electrodes are coated with a non-conductive cladding. Two cladding choices are possible: a partial coating of the upper 12 inches or a complete coating which leaves only the last 1/4 inch exposed.

Electrode Relay/ Power Supply

Operation requires one relay channel per function (alarm or latch control). Two setpoint electrodes and a ground electrode must be connected to the relay unit to provide automatic (latching tank fill/empty) control. The relay/power supply is available in either single or dual channel versions.

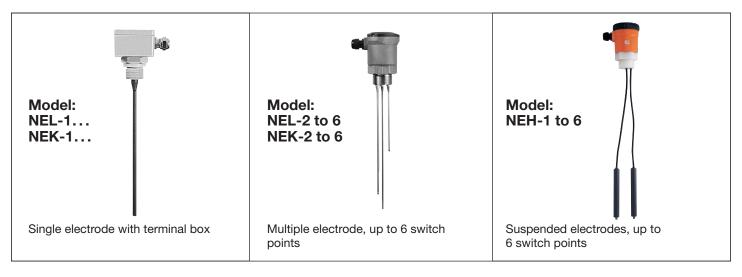
Materials

The NE level switch is available in a wide variety of materials. Through selection of the proper electrode, concentrated hydrochloric, sulfuric, hydrofluoric or nitric acids present no difficulty. Even with impure media, or in cases where mist forms, faultless function is assured if completely coated electrodes are installed.

Electrodes are available in:

316-Ti Stainless Steel Hastelloy® C Titanium

Available NE Level Switches





Single Electrodes

Technical Data

Protection: NEMA 4X/IP65

Max. Pressure: Polypropylene Fittings 220 PSIG

PTFE Fittings 90 PSIG SS Fittings 440 PSIG

Max. Temperature: Polyolefine Cladding 190°F

PTFE Cladding 300°F (w. PP Fittings) 190°F

Housing Material: Polycarbonate

Aluminum

Model NE	L, K,	-1	E, H, T	A, T, V	P, E, F	/	/
	Connector Housing	Number of Electrodes	Electrode material (Ø 4 mm)	Electrode cladding	Fitting Material	Fitting Size	Electrode Length
2" "38" "2" "2" "2" "2" "2" "2" "2" "2" "2" "	K = Polycarbonate 1.38"×2.05"×1.97" L = Aluminum 1.38"×2.05"×1.97"	1	E = SS H = Hastelloy®² T = Titanium²	A = Polyolefine T = PTFE partially clad (12") V = PTFE fully clad	P = Polyprop ^{1,3} E = SS F = PTFE ²	¹ / ₂ " NPT	Specify Length "L =" when ordering

¹⁾ Only w/ SS Electrodes

3) Only w/ Polyolefine Cladding

Sample Part Number: NEK-1EAP L=24"

	Order Number					
Model	Description	Polypropylene	Fitting SS	PTFE		
NEL-1 EA	Aluminum housing, SS electrode polyolefine cladding	NEL-1EAP	NEL-1EAE	-		
NEL-1 EV	ditto, but PTFE fully clad	-	NEL-1EVE	NEL-1EVF		
NEK-1 EA	Polycarbonate housing, SS electrode polyolefine cladding	NEK-1EAP	NEK-1EAE	-		
NEK-1 ET	ditto, but PTFE partially clad	-	NEK-1ETE	NEK-1ETF		
NEK-1 EV	ditto, but PTFE fully clad	-	NEK-1EVE	NEK-1EVF		

²⁾ Not with Polyolefine Cladding



Multiple Electrodes



Technical Data

Protection: NEMA 4

Max. Pressure: Polypropylene Fittings 220 PSIG

PTFE Fittings 90 PSIG SS Fittings 440 PSIG

Max. Temperature: Polyolefin Cladding 190°F

PTFE Cladding 300°F (w/ PP Fittings) 190°F

Housing Material: Polyamide Glass Fiber Reinforced

Aluminum

Model NE	L, K	-2-6	E, H, T	A, T, V	P, E, F	1	/
3.15"	Connector Housing	Number of Electrodes	Electrode material	Electrode cladding	Fitting Material	Fitting Size	Electrode Length
HEX 5.36, 120" HEX 5.36, 217" LO 101	L = Aluminum 2.17"×3.15"×2.95" K = Polyamide	2 3 4 5 6	E = SS H = Hastelloy®² T = Titanium²	A = Polyolefin T = PTFE partially clad (12") V = PTFE fully clad	P = Polypro- pylene ^{1,3} E = SS F = PTFE ²	1- ¹ / ₂ " NPT	Specify Length "L1 = L2 = etc" when ordering

¹⁾ Only w/ SS Electrodes

²⁾ Not with Polyolefin Cladding

³⁾ Only w/ Polyolefin Cladding



Multiple Electrodes

Ordering Data					
Model	Description	Polypropylene	Fitting SS	PTFE	
NEL-2 EA	Aluminum housing, 2 SS electrodes Polyolefin cladding	NEL-2EAP	NEL-2EAE	_	
NEL-3 EA	ditto, but 3 electrodes	NEL-3EAP	NEL-3EAE	_	
NEL-4 EA	ditto, but 4 electrodes	NEL-4EAP	NEL-4EAE	_	
NEL-5 EA	ditto, but 5 electrodes	NEL-5EAP	NEL-5EAE	_	
NEL-6 EA	ditto, but 6 electrodes	NEL-6EAP	NEL-6EAE		
NEL-2 ET	Aluminum housing, 2 SS electrodes PTFE fully clad	_	NEL-2ETE	NEL-2ETF	
NEL-3 ET	ditto, but 3 electrodes	_	NEL-3ETE	NEL-3ETF	
NEL-4 ET	ditto, but 4 electrodes	_	NEL-4ETE	NEL-4ETF	
NEL-5 ET	ditto, but 5 electrodes	-	NEL-5ETE	NEL-5ETF	
NEL-6 ET	ditto, but 6 electrodes	_	NEL-6ETE	NEL-6ETF	
NEL-2 EV	Aluminum housing, 2 SS electrodes PTFE fully clad	_	NEL-2EVE	NEL-2EVF	
NEL-3 EV	ditto, but 3 electrodes	_	NEL-3EVE	NEL-3EVF	
NEL-4 EV	ditto, but 4 electrodes	_	NEL-4EVE	NEL-4EVF	
NEL-5 EV	ditto, but 5 electrodes	_	NEL-5EVE	NEL-5EVF	
NEL-6 EV	ditto, but 6 electrodes	_	NEL-6EVE	NEL-6EVF	
Longer	Polyolefin clad				
electrodes	PTFE partially clad				
(SS), per 4"	PTFE fully clad				
Hastelloy® or Tit	tanium electrodes available (Model NELH, NEL	.T)			



Suspended Electrodes

Single Electrode

Technical Data

Max. Pressure: 90 PSIG

Max. Temperature:Neoprene Cable140°FPTFE Cable300°F

Housing Material: Polycarbonate

Aluminum

Model NE	Н	-1	E, H, T	N, V	P, F	/	1
	Connector Housing	Number of Electrodes	Electrode material	Cable Cladding /Diameter	Fitting Material	Fitting Size	Electrode Length
	H = without Housing, w/6' cable	1	E = SS	N = Neoprene/ 0.23"	P = Polyprop. ^{1,3}		
HEX. 1.06.	Suffix "K" Polycarbonate Housing 1.38"×2.05"×1.97"		H = Hastelloy®²	V = PTFE / 0.08"	F = PTFE²	¹/₂″ NPT	Specify Length "L1 ="
PVC or FEFLON	Suffix "L" Aluminum Housing 1.38"×2.05"×1.97"		T = Titanium²				when ordering

¹⁾ Only w/ SS Electrodes

2) Only w/ PTFE Cladding

3) Only w/ Neoprene Cladding

Sample Part Number: NEH-1HVFK L=24 feet

	Ordering Data					
Model	Description	Electrode and Cable/Fitting Materia Neoprene/Polypropylene PTFENPVF				
NEH-1 E	1 electrode with SS tip, 1/2" NPT connection	NEH-1ENP	NEH-1EVF			
NEH-1 H	1 electrode with Hastelloy® tip, 1/2" NPT connection	-	NEH-1HVF			
NEH-1 T	1 electrode with titanium tip, 1/2" NPT connection	-	NEH-1TVF			
Suffix "K"	Adder for Polycarbonate connector housing	NEH-1ENPK	NEH-1EVFK			
Suffix "L"	Adder for Aluminum connector housing	NEH-1EVFL	NEH-1EVFL			



Suspended Electrodes

Multiple Electrodes

Technical Data

Max. Pressure: 90 PSIG

Max. Temperature:Neoprene Cable140°FPTFE Cable300°F

Housing Material: Polyamide Glass Fiber Reinforced

Aluminum

Model NE	Н	-2-6	E, H, T	N, V	P, F	1	/
	Connector Housing	Number of Electrodes	Electrode material	Cable Cladding /Diameter	Fitting Material	Fitting Size	Electrode Length
	H=without Housing, w/ 6' of cable each	2 3 4 5	E = SS H = Hastelloy® ²	N = Neoprene/ 0.23"	$P = Polyprop^{1,3}$ $F = PTFE^{2}$	1-¹/2" NPT	Specify Length "L1 = L2 = etc"
HEX 2.36"	Suffix "K" Polyamide	6			=		when ordering
1/2 NPT	Housing 2.17"×3.15"×2.95" Suffix "L"		T = Titanium²	V = PTFE / 0.08"			
0.70° 0.70°	Aluminum Housing 2.17"×3.15"×2.95"						

1) Only w/ SS Electrodes 2) Only w/ PTFE Cladding 3) Only w/ Neoprene Cladding

Sample Part Number: NEH-3ENPK L1=12ft., L2=16ft., L3=18ft.

Ordering Data						
Model	Description	Electrode and Cable/ Fitting Material Neoprene/Polypropylene PTFE				
NEH-2 E	2 electrodes with SS tip, with 6' of cable, NPT connection	NEH-2ENP	NEH-2EVF			
NEH-3 E	ditto, but 3 electrodes	NEH-3ENP	NEH-3EVF			
NEH-4 E	ditto, 4 electrodes	NEH-4ENP	NEH-4EVF			
NEH-5 E	ditto, 5 electrodes	NEH-5ENP	NEH-5EVF			
NEH-6 E	ditto, 6 electrodes	NEH-6ENP	NEH-6EVF			
Suffix "K"	Polyamide connector housing	-K	-K			
Suffix "L"	Aluminum connector housing	-L	-L			
-	Longer cable available					
Hastelloy® or Titanium electrode tips available (NEH H, NEH T)						



Electrode Relays

Kobold's NE level switch is powered by our NE-104/304 relay/power supply. These devices are capable of providing the user with a minimum or maximum setpoint signal for use in controlling liquid levels.

The NE-104X series is a single channel controller and the NE-304X series has two independent control channels.

Technical Data: NE-104

(1-Channel)

Power Supply: 230 VAC

110 VAC 24 VAC

± 10%

Power Consumption: 2 VA

Maximum Electrode

Voltage: 10 VAC

Maximum Electrode

Current: 0.5 mA

Sensitivity (Adjustable):

 $0-50~\mathrm{k}\Omega$

Response Time: Approx. 1 second

Ambient Operating Temperature:

0°-140°F

Output: 1 SPDT Relay

Max. 250 VAC @ 5 A, 600 VA

Enclosure: NEMA 1/IP40

Rail Mountability for DIN 46121 rail

Technical Data: NE-304

(2-Channel)

Power Supply: 230 VAC

110 VAC 24 VAC ± 10 %

Power Consumption: 4 VA

Maximum Electrode

Voltage: 10 VAC

Maximum Electrode

Current: 0.5 mA

Sensitivity (Adjustable):

 $0\text{-}50~\text{k}\Omega$

Response Time: Approx. 1 second

Ambient Operating Temperature:

0°-140°F

Output: 2 SPDT Relays

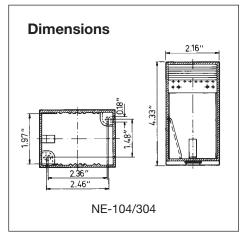
Max. 250 VAC @ 5 A, 600 VA

Enclosure: NEMA 1/IP65

Rail Mountability for DIN 46121 rail



Ordering Data					
Power Supply	Number of Control Channels				
Power Supply	1 Channel	2 Channels			
220 VAC	NE-1040	NE-3040			
110 VAC	NE-1041	NE-3041			
24 VAC	NE-1042	NE-3042			

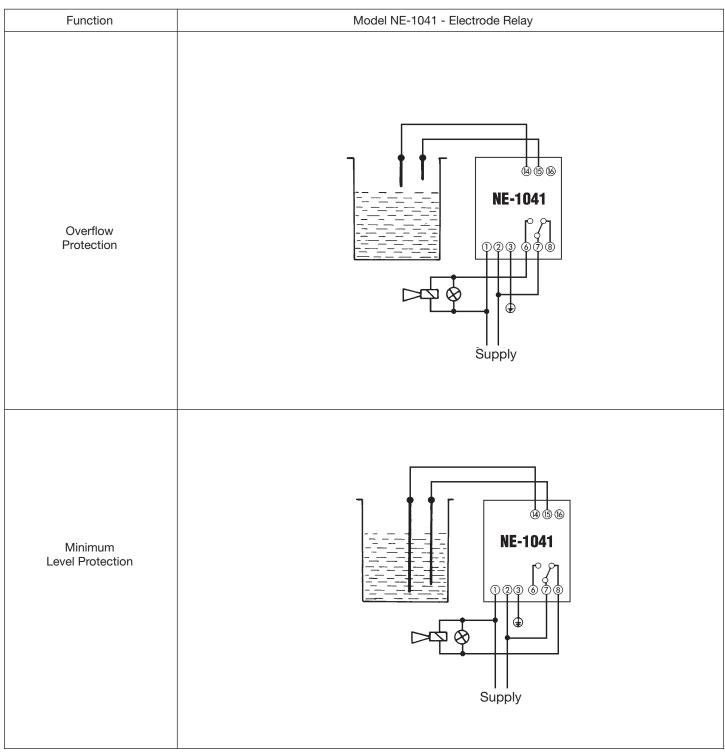


Subject to change without prior notice.



Function	Model NE-1041 - Electrode Relay	
Empty Container (Pump Down or Auto-Drain)	NE-1041 ① ② ③ ② ③ ② ③ ③ ③ ③ ③ ③ ③ ③ ③ ③ ③ ③ ③ ③	
Fill Container (Pump Up or Auto-Fill)	NE-1041 Supply	





The ground electrode at terminal 14 of the electrode relay may be omitted if the container wall is conductive. Terminal 14 is then connected directly to the container wall. To ensure reliability the ground electrode should always be installed fully isolated when dealing with high resistance media. The same applies for very short electrodes.

Adjustment

Once the NE- series relay and electrodes are connected, adjustment may only take place if at least 2 electrodes are immersed in the conductive liquid. The sensitivity controller is adjusted to the far right i.e., to the most insensitive position. The controller is then slowly moved to the left until the relay

picks up (is audible). The controller should then be turned a further 10° (approx.). If the relay has already picked up at the end position (eg. with water), the controller should still be turned approx. 10° to the left.